

**AMENDMENTS TO THE CLAIMS**

Claims 1-30 (Canceled)

31. (Currently Amended) A method of repetitively forming a coach joint between two members during a manufacturing process using a viscous adhesive, said method comprising the steps of:

positioning a first member initially having a generally planar portion and an arcuate portion at a second end of the planar portion to be in contact with a second member to form a coach joint during the manufacturing process, wherein the joint is defined by both a coverage portion having a coverage length extending along a length of the first member from a first point at a first end of the first member to a second point at the second end at which the first member begins to curve to form a tangent portion, and a flange fill portion having a flange fill length extending from the second point to a line segment that is collinear to the tangent portion;

depositing the viscous adhesive ~~along up to~~ in about fifty percent of the coverage ~~portion~~ length and ~~up to~~ in about ten percent of the fill ~~portion~~ length to repetitively form the joint between the first member with the second member during the manufacturing process, so that seepage of the adhesive from the joint is a minimum while stress transfer is a maximum.

32. (Canceled)

33. (Currently Amended) A method as set forth in claim 31 wherein the joint is a full coach joint, and the second member initially includes a generally planar portion and an arcuate portion at a second end of the planar portion.

34. (Previously Presented) A method as set forth in claim 31 wherein the joint is a one-half coach joint.

35. (Canceled)

36. (Currently Amended) A method of repetitively forming a lap joint between two members using a viscous adhesive during a manufacturing process, said method comprising the steps of:

positioning a first generally planar member to overlap a second generally planar member to form a lap joint during the manufacturing process, wherein the joint includes a coverage portion defined by a length of overlap between the first member and the second member; and

depositing the viscous adhesive initially at a center point for the coverage length ~~and applying the~~ so that the adhesive extends between fifty to seventy-five percent of the coverage ~~portion length, and so that~~ it is equidistant from the center point, to repetitively interconnect the first member and the second member for each joint during the manufacturing process, so that seepage of the adhesive from the joint is a minimum value while stress transfer of the joint is a maximum.